# **CSK - CAD Systeme Kluwetasch**



Agenda

2



- ➢Introduction to MRP-Link
- ➤Available Modules
- ➤ Modules in detail
- MRP-Link middleware or host
- Summary and Conclusions



**Current Status:** 

Development companies have different software systems

Each system has an own data-pool including data it needs

> No system bundles all necessary information's

> No complete communication between all systems

Systems can't merge result documents from different systems in one document to complement it



Key functions of MRP-Link:

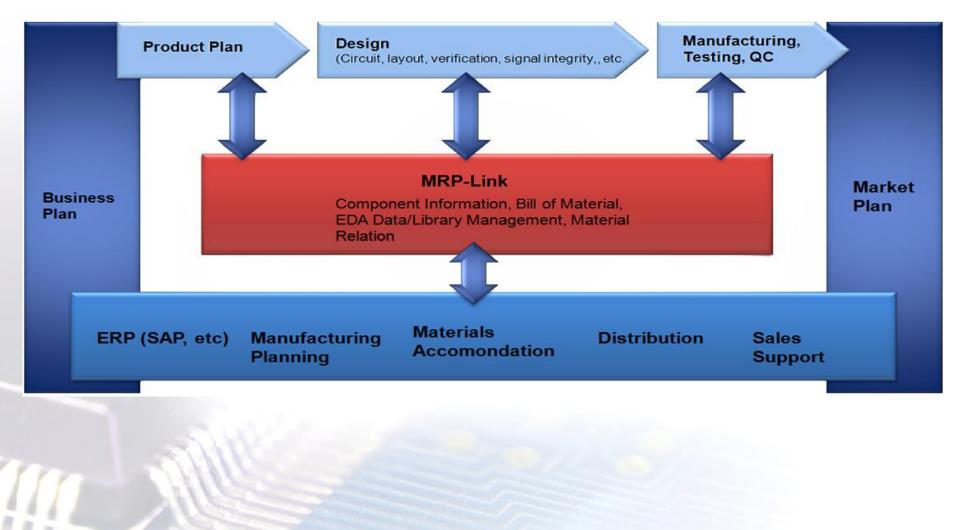
- Manage and merge Parts information from different systems
- Manage, merge and complement BOMs from different systems
- Define and manage relations of Parts and BOM's
- Transfer BOMs to external systems
- Export part information's to other systems
- Communication directly with EDA-Systems (CADSTAR)
- > Exchange data with standard CSV-Format for import and export

4

#### **MRP-Link Workflow**

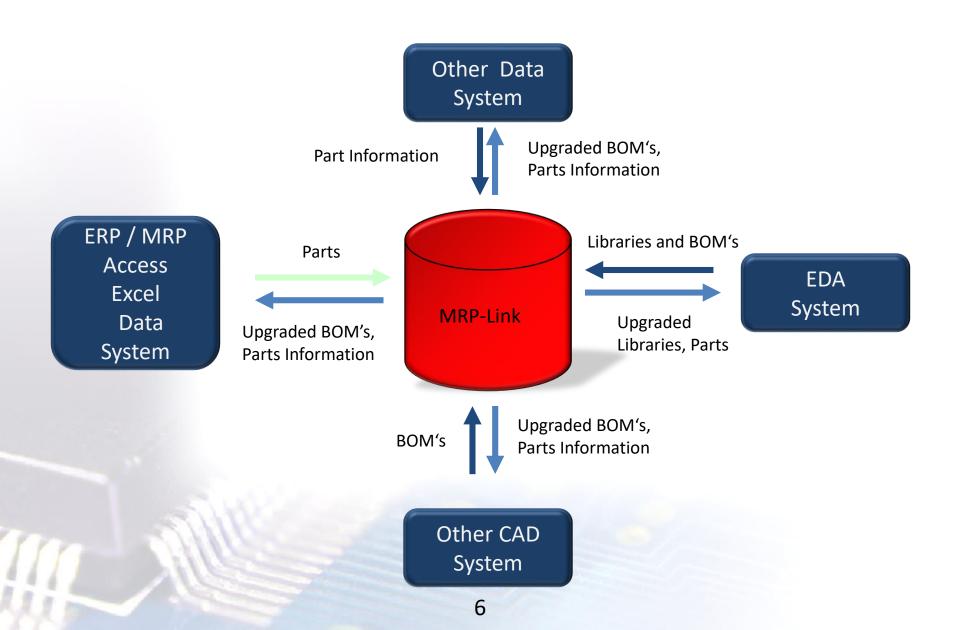


Providing a collaborative environment to assist you during the development process.



Dataflow





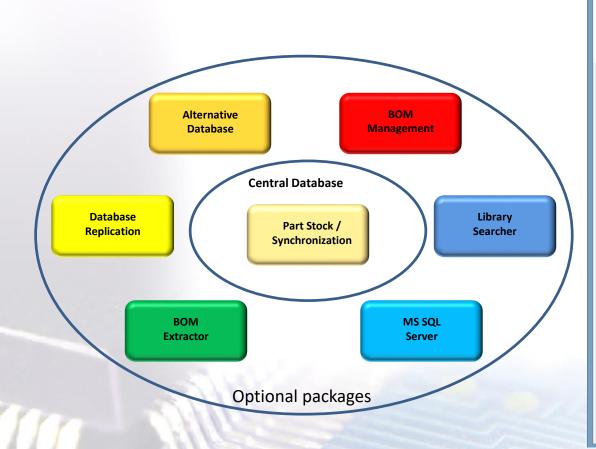
### **Overview MRP-Link Modules**

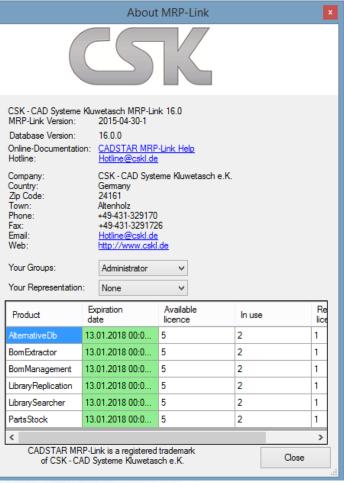






Combine individually modules depending of the current workflow and requirements.





### Modules in detail: Library Searcher for CADSTAR

Key functions:

- Fast searching (find any part in 1 second or less)
- Direct communication with CADSTAR (drag & drop,...)
- Define unlimited search criteria by combing by "AND" and "OR"
- Compare values on different ways

Reuse of queries by saving often used queries

➢ Bi directional synchronizing of Parts Stock and CADSTAR

Query	Builder								
	Property		Comp.		Value	Bool		Order	
	CADSTAR Partname	•	LIKE	•	*1N*	AND	•	ASC	•
	CADSTAR Description		LIKE	•	*Diode*	AND	-	NO	•
	CADSTAR Alternate-Component	•	LIKE	-	*d*	AND	•	NO	•
▶*	<choose a="" filter-property=""></choose>	•	LIKE	-	1	AND	•	NO	•
2 00	000,3120sec. Total rows: 17353 Sea	rchi	ng (F5)	0	pen Query				



#### Modules in detail: Library Replication





- Manage Symbol and Component Information
- Synchronize Symbol and Component Information

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Library Ty PCB SCM	ype Symbols				
Style Librar Single					
Library					
Select			Library F		- 11
	Express		D:\CSK	_Data \Definitio	
<					>
Single					
RefName					
AltName:					
OF	(	Can	cel	Help	

## Modules in detail: Parts Stock



- Manage Parts and Parts Information
- Synchronize parts with external systems
- Administrate columns (add, remove, rename, change type...)
- Create and Edit Parts
- Supports Status Properties for different handling
- Add user defined formulas for calculating
- Supports BOMs as a part

•						MRP-L	ink - (Prir	mary Source]					-	
📲 🖪 🕲														
📥 Module	es Library Sea	rcher	Prima	y Source	Secondar	y Source	BOM Mai	nagement B	30M Reports	Administration	Customer	Tools	View	Hel
🍾 🖃	*	P V	<b>e</b> -	B⇔B	B C B	P B	. An							
Pri. Manage		Pri.	Set	Reference	e Column	Partname	Advanced							
Import Tree	Add/Remove	Status	Index					,						
Pr	rimary Source Parts		Fa		Map	oping / Syncl	nronizing	6						
Tree				Data										
PartsStock			^		Partname	Descrip	otion	Has_Alternatives	IsBomList	Status				
ACTEL					ZR2431G01	ADJUS	TABLE P			Approved				
ALTERA					MCM69D618T		8 BIT SY			Approved				
AMD ANALOG	DEVICES				COP87L20CJN	8-BIT M	ICROCO			Approved				
ANALOG	DEVICES				ZRC500F02	PRECIS	ION 5.0			Approved				
ANALOG_	DEVICES				ZNBR6000Q2	D FET BI/	S CONT			Approved				
AVX					ZR78L12G	2.85 TC	12 VOL			Approved				
					GE28F128W1	3T 1.8 VOL	T INTEL			Approved				
		•			74AHC139D	DUAL 2	-TO-4 LI			Approved				
					TSDF1220		N NPN P			Approved				
	-	•			CD4073BD		AND GAT			Approved				
-	⊒-	·			AM29DL324D-	70 32 MEG	ABIT (4			Approved				
					BSS65		LICON PL			Approved				
	DP87L20CJM				FZT689B		LICON P			Approved				
	2189 BIT MICROCONTRO	LER	_		BAV74	HIGH S	PEED S			Approved				
ymbol: CC	DP87L20-P	COLOR Y	_	14 4	9	von 18137	H   E	xport Current Vie	w					
	DP-28 press		_	Query-Br										
ibrary Path: D:	\CSK_Data\Definition	NExpress	\Library\	and the owner where the party is not the		Total rows:	18137 Sear	ching (F5) Open	Ouery Save O	luer/				
ibrary Version: 1 ibrary Name: Na	atsemi_Parts		-	.0137 0	Property	1010110105	ionon beam	Comp. Value		Bool Order	-	_	_	_
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Alternative

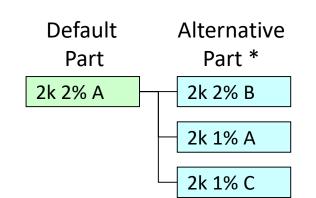
Database



Key functions:

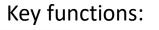
- Define any number of alternative parts /second sources
- > Approve relations between alternative parts
- Optional Bi directional declarations
- Supports recursive alternative declarations
- Define preferred parts
- Using defined alternatives in BOM-Management, Parts stock and Library Searcher

Alterna	tives [Alternative D	atabase]						
	Partname	Status	Preferred_Part	Remark	Last_User	Last_Change	Quantity	•
	HLMP-1585	Added by System			sa	24.01.2011 22:16	1	-
	HLMP-1587	Checked	<b>V</b>		sa	24.01.2011 22:16	1	Ŧ
•		111						•
	OK Can	cel Help					Refresh	



\* also known as secondary source

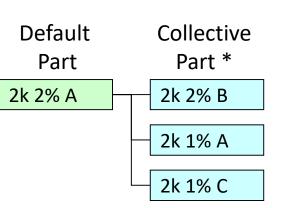
#### **Alternative & Collective Numbers**



- Define any number of alternative parts /second sources
- > Approve relations between alternative parts

#### > With Multi cluster Index

	В	C	D	E	F	G	Н
Partnumber E	EMS-Name	EMS-Partnumber	Class	Value	Supplier	Supplier-MPN	Description
1000000			Capacitor	2.2nF	TDK	C1608X7R2A222K	2.2nF, TDK, C1608X7R2A222K
1000000 E	Bosch	8902211808	Capacitor	2.2nF	TDK	C1608X7R2A222K	
10000000 H	Hella	n/a	Capacitor	2.2nF	TDK	C1608X7R2A222K	
10000000 F	Flextronics	4816-00775	Capacitor	2.2nF	TDK	C1608X7R2A222K	
1000001			Resistor	10k	ROHM	MCR03PFX1002	10k, ROHM, MCR03PFX1002
10000001 E	Bosch	1267360318	Resistor	10k	SN	MCR03PFX1002	10k, KOA EUROPE GMBH, RK73H
10000001 H	Hella	n/a	Resistor	10k	VIS	RVCS45242-shjh	
10000001 F	Flextronics	4816-00663	Resistor	10k	ROHM	MCR03PFX1002	
1000002			Integrated C	rcuit	INF	TLE6251-2G	, INF, TLE6251-2G
1000002 E	Bosch	8905505876	Integrated C	rcuit	INF	TLE6251-2G	TLE6251-2G
10000002 H	Hella		Integrated C	rcuit			
1000002 F	Flextronics	4816-03577	Integrated C		Infineon	TLE6251-2G/SP0004	CAN TRANSCEIVER TLE6251G S
018863			Connector		SFS		
018863 F	Flextronics		Connector		SFS	22222	
2268310123			Connector		SFS	2268310123	
2268310123 E	Bosch	2268310123	Connector		SFS		





#### Modules in detail: BOM Management





- ► Import BOMs incl. Variants,
- Normalize BOMs from different sources
- Hierarchical BOMs organized in tree structure
- ➢ BOM history and Version Control
- Manipulate BOMs (add parts, secondary sources, merge BOMs...)
- Supports detailed and accumulated lists
- ➢Online calculating
- ≻Lock BOMs

4					MRP-Lin	k - [BOM	Manageme	nt]			- (	
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📥 Mod	lules Library	/ Searcher F	rimary So	urce Secon	dary Source	BOM Mar	agement	BOM Reports	Administration	Customer Tools	View	Help
New Release BOM Types Management	e Column Mapping	BOM List Add/Remove List		BOM Head g Add/Remon Head	ve Columns	r,						
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BOMs	ite.		^	Componen	tName Fitted	_	GroupName	Is_Atemative	Is_CollectiveNumb			
🖨 🧰 Desig	nA			P2		•				Sim Side(Sim 4)		
	CB_DesignA1_CS PCB_DesignA1	CC 10 0 0 01		R5		✓				100 Ohm TR4 M		
	CB_DesignA1 CB_DesignA2_CS			SW2		✓				SPST - Tactile S		
- L.	PCB_DesignA2			R6		✓				220K Ohm TR4		
	CB_DesignA3_CS CB_DesignA4_CS			SW1		✓				SPST - Tactile S		
	CB_DesignA4_CS CB_DesignA5_CS			R1002		✓				Metal film resistor		
🛅 s	CM_DesignA2_CS			C3		•				Leaded film capa		
🖶 🧰 Desig				R1006		-				Metal film resistor		
	CB_RainMaker4_0		~	STP1		✓						
				C1002		-				47uF 10V Electro		
		$\bullet \bullet \bullet \bullet$		R2		-				270K TR4 Metal		
				C1		-				Inf Leaded film c		
	170			R1005		-				Metal film resistor		
				4 4 28	von 34 🛛 🕨	Expo	rt Current View	1				
				iery-Builder activ (	)uppy –							
Name: Number:	LM741CN 101507					Searching	(ES) Open Or	ery Save Query	Allow Delete Collectiv	e Number		
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omponent:	DIP-8		*		filter-property>	~	LIKE V		AND V NO	v		
Jbrary Alias: Jbrary Path: Jbrary Version: Jbrary Name: Part Acceptance:	Express D:\CSK_Data\De 1 Parts	finition\Express\Lib		CLIDDE 8	inter-property >	ľ				-		
			- Cu	rrent User : sa	Database lof							

### Modules in detail: BOM Management - Report

BOM

Report

- Reporting expand and collapsed hierarchical BOMs
- Compare BOMs and different versions
- Supports user defined layouts
- Export as PDF, RTF (Word,...)
- ≻CSV (Access, Excel,...), XML

				CSK-Report					
				contrapon					
C	5	K							
Partnumber:	0060834		Mayor:	1		Export Time:	06.05.2015 18:18	8:08	
Validate_Start:	1900-01-01	T12:00:00+01:00	Minor:	1		Created by:	sa		
Validate_End:	1900-01-01	T12:00:00+01:00	Build:	1					
Status:	No status		Revision:	1					
Parts:	112								
Price:	12.40								
Partnumber	Cnt	Components			Description			Price	Sum
1000001	1	C12			Kondensator			3	3
1000011	10	D11, D12, D15 D8, D9	, D41 , D5 , D	54, D6, D7,	Diode			0	0
1000015	19	D10, D13, D14 , D31, D32, D3 D52, D53, D55	4, D35, D36	D27 , D29 , D3 , D37 , D38 ,	ODiode			0	0
1000017	1	SIHA			Sicherungshalte	er		0	0
1000033	4	D1, D2, D3, D4	1		Diode			0	0
1000036	1	GL1			Gleichrichter			0	0
1000039	9	K1, K2, K3, K4	, K5 , K6 , K7	7, K8, K9	Relais			0	0
1000040	2	X13, X14			Flachstecker			4	8
1000042	2	X8,X9			Buchse			0	0
1000045	1	KK2			Kühlwinkel, Alu			0	0
1000046	6	R36, R37, R6,	R7, R8, R9		Widerstand			0	0
1000047	2	R32, R33			Widerstand			0.7	1.4
1000066	2	X10, X12			Klemmleiste			0	0
1000081	8	R18, R19, R23	, R24 , R25 ,	R28, R29, R3	0Widerstand			0	0
1000082	1	X11			Steckverbinder			0	0
1000084	2	T3, T4			Transistor			0	0
1000095	1	D33			Diode			0	0
1000103	1	KK4			Kühlkörper			0	0
1000198	1	R16			Widerstand			0	0
1000204	1	R20			Widerstand			0	0

## Modules in detail: BOM Extractor for CADSTAR

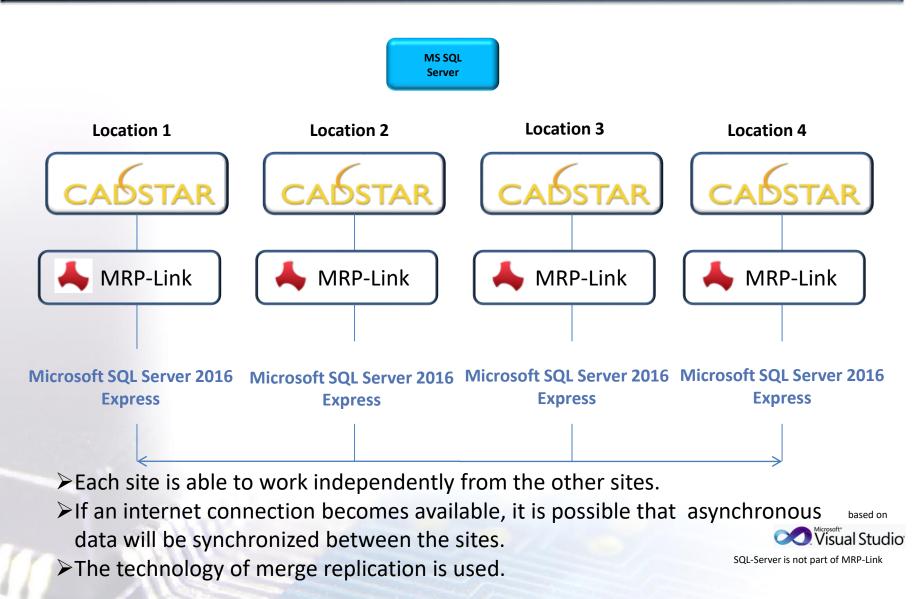
- ➢ Get easy all parts from current design or all sheets/ variants
- Detailed or accumulated lists
- Export data in CSV & XML
- Many different options to reduce export parts
- User defined automatically positions number
- Communication with CADSTAR Parts (cross probing,...)
- ➤Use schemas

File	E H	lome Tools	View Help						
		Varian	ts : <no th="" va<=""><th>RIANTS&gt;</th><th></th><th></th><th><ul> <li>Not filter</li> </ul></th><th>ed</th><th></th></no>	RIANTS>			<ul> <li>Not filter</li> </ul>	ed	
	Get	Schen	nas : All_Varia	nts_All_ACCU_Compone	ents		Clear No filter	column	
Cor	nponents		ed Items : 29 / 29	Selected Variants :1 / 0			filter No filter	value	
					Home			5	
	Export	Position Number	ComponentName	Partname	Partnumber	Description	VariantName	Quantity	
•	<ul><li>✓</li></ul>	1	C2	0.1UF-COG2-5%	101478	0.1uf 100V COG Mlayer Ceramic	<no variants=""></no>	1	
	-	2	C1001	1000uF-50V-EC	100567	1000uF 50V Electrolytic Capacitor	<no variants=""></no>	1	
	-	3	R5	100-TR4-1%	102578	100 Ohm TR4 Metal Oxide Film 1%	<no variants=""></no>	1	
	-	4	C4	10UF-10V-EC	101792	10uF 10V Electrolytic Capacitor	<no variants=""></no>	1	
	-	5	R1005	1K5-MRS25-1%	100631	Metal film resistor MRS25 1K5 1%	<no variants=""></no>	1	
	~	6	D1001,D1002	1N4148	101342	High-speed diode	<no variants=""></no>	2	
	-	7	J1	2.5MM PWR CON	100403	Power supply connector 2.5mm	<no variants=""></no>	1	
	~	8	R7	220E-TR4-1%	100625	220 Ohm TR4 Metal Oxide Film 1%	<no variants=""></no>	1	
	~	9	R6	220K-TR4-1%	100174	220K Ohm TR4 Metal Oxide Film 1%	<no variants=""></no>	1	
	~	10	R1006	22E-MRS25-1%	102206	Metal film resistor MRS25 22E 1%	<no variants=""></no>	1	
	~	11	R2,R3	270K-TR4-1%	100246	270K TR4 Metal Oxide Film 1%	<no variants=""></no>	2	
	~	12	R1	2K7-TR4-1%	101660	2.7K TR4 Metal Oxide Film 1%	<no variants=""></no>	1	
	~	13	Q2	2N1613	100147	SABER TRANSISTOR	<no variants=""></no>	1	



#### **MRP-Link Database Replication**

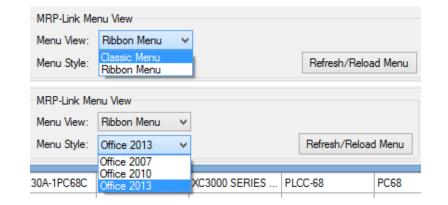




#### Functions in detail: Self customizing Classic- or Ribbon Menus



#### Online change between Classic Menu View & Ribbon Menu View with different office styles.



0.((; 0.007	Modules	S ③ ≥ ÷ Library Searcher	Primary Sourc	e Secondary Source	BOM Management	BOM Reports	Administration	Customer	Tools	View	Help
Office 2007	CS CS	Remove- CS Library Add/Remov CADSTAR Parts	No-Zero e Values	Sym/Com Import Symbols / Components	6						





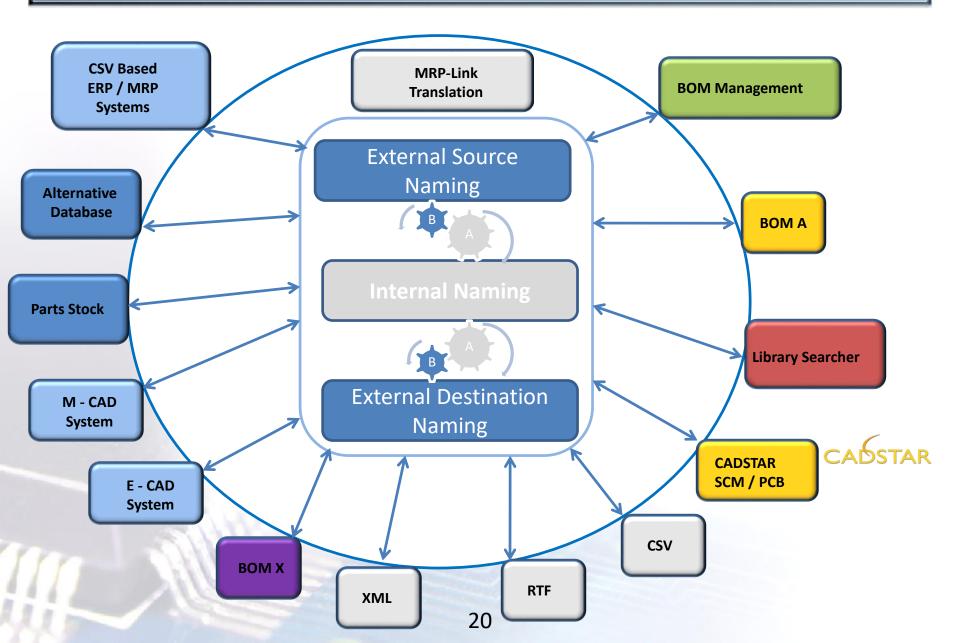
18



- ➤ MRP-Link Setups
- MRP-Link Batch Processing Setups
- ► MRP-Link Style/View

General Initialize Forms Tables CADSTAR Server Parts Stock Application ODBC BOM-Management Performance	Maximum Row Result : 99999 Maximum Columns : 99999 Always on top Filter-Columns Filter-Columns Filter-Columns Short list Connection and Files Server: P6500_2_W8\SQLEXPRESS2014 Database: CSK_MRPLINK_15_Express-16.0-2014-1 Temp Folder : Choose Help Language	04-20-1 Open
	Choose Help Language	

#### Functions in detail: Column Name Mapping / Translation





- ≻Im/Export license file
- User/Group Administration
- Database Info View
- License/User Info View

	About	t MRP-Link		×						
(	65	K								
CSK-CAD Systeme Kluwetsch MRP-Link 16.0 MRP-Link 1960. Database Vension: 2015-04-30 Online-Documentation: 16.0.0 Online-Cocumentation: CAD STAR MRP-Link Help Holine-CAD Systeme Kluwetsch e.K. Company: CSK-CAD Systeme Kluwetsch e.K. CSK-CAD Systeme Klu										
Product	Expiration	Available	in use	Re						
	date	licence		lice						
AtemativeDb	13.01.2018 00:0	5	2	1						
BomExtractor	13.01.2018 00:0	5	2	1						
BomManagement	13.01.2018 00:0	5	2	1						
Library Replication	13.01.2018 00:0	5	2	1						
Library Searcher	13.01.2018 00:0	5	2	1						
PartsStock	13.01.2018 00:0	5	2	1						
4				>						
CADSTAR MRP-Link is a registered trademark of CSK - CAD Systeme Ruwetasch e.K.										

*	Liceno	ce control		- 🗆 🗙
⊡- Root	User	PC	Туре	LogIn
⊡ · Licences	sa	P6500_2_W8	PartsStock	07.05.2015 14:11
Available	sa	P6500_2_W8	LibrarySearcher	07.05.2015 14:11
··· Currently in use	sa	P6500-W864-1	BomManagement	27.04.2015 08:44
Group administration	sa	P6500-W864-1	LibrarySearcher	27.04.2015 08:44
- Count user	sa	P6500_2_W8	BomExtractor	07.05.2015 14:11
Count instances	sa	P6500-W864-1	LibraryReplication	27.04.2015 08:44
⊡ ·· Database	sa	P6500_2_W8	LibraryReplication	07.05.2015 14:11
	sa	P6500_2_W8	BomManagement	07.05.2015 14:11
	sa	P6500_2_W8	AlternativeDb	07.05.2015 14:11
Start time: Donnerstag, 7. Mai 2015 v	sa	P6500-W864-1	AlternativeDb	27.04.2015 08:44
Donnerstag, 7. Mai 2015 ∨ End time:	sa	P6500-W864-1	BomExtractor	27.04.2015 08:44
Donnerstag, 7. Mai 2015 v	sa	P6500-W864-1	PartsStock	27.04.2015 08:44
Style				
Bar     Curve			1	
OK Cancel	Help			Report

#### Functions in detail: User/Group Administration

Key functions:

- Define and administrate users
- Define groups and assign access rights
- Assign user to groups
- Add representatives to user
- $\succ$  No group  $\rightarrow$  no access rights
- Hide forbidden areas only what's important)

	SQL
	Connect to Server
	CSK
Database System : Server Name :	MS SQL Server 2014         V           P6500_2_W8\SQLEXPRESS2014         V           Login Name :         sa           Password :         *******
Database : ✓ Remember Me Connect	Windows Authentication     Server Log-on       CSK_MRPLINK_15_CADSTAR_Express_16     ✓       Send Logon to CADSTAR       Cancel     Help       Options >>

or

#### (se Windows Authentication

Connect to Server							
CSK							
Database System :	MS SQL Server 2014 V						
Server Name :	P6500_2_W8\SQLEXPRESS2014						
	Login Name :						
	Password :						
	Windows Authentication     Server Log-on						
Database :	CSK_MRPLINK_15_CADSTAR_Express_16						
Remember Me	er Me Send Logon to CADSTAR						
Connect	Cancel Help Options >>						

Functions in detail: User/Group Administration 2

All access rights = all view

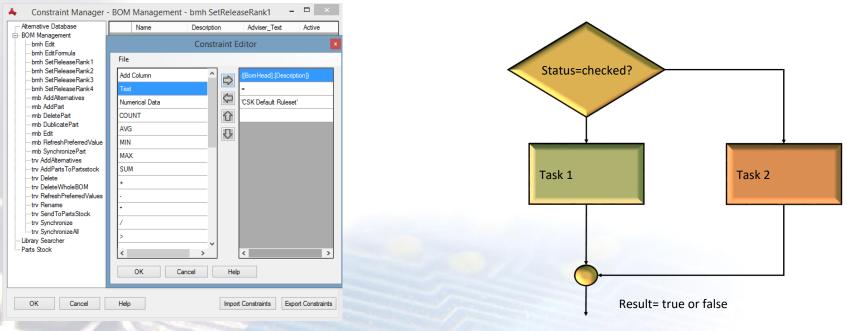
#### **BOM Management Module** MRP-Link - [Primary Source] 🖆 🖪 🚳 🕥 📝 BOM Management Modules Library Searcher Primary Source Secondary Source BC Parts Stock / Primary Source Synchronize Function $\mathbf{X}$ đ Primary Secondary BOM BOM Restart Exit New Library MRP-Link - [Primary Source] MRP-Link Instance Searcher Source Sou Management Reports 🔋 🕥 📝 🔻 🚔 🖪 Primary Source Modules Library Searcher Secondary Source **BOM Management** BO/ E⇔∎ •· ∎ ₽ ∎<mark>≜</mark> -ΞĒ. P ÷ 🗐 Pri. Pri. Set Reference Column Partname Advanced Synchronise Pri. Manage Tree Add/Remove Status Index mport Mapping / Synchronizing Primary Source Parts Limited access rights = limited view MRP-Link - [Secondary Source] 📲 📳 S Modules Library Searcher Primary Source Help Secondary Source Administration Tools View X d MRP Library Exit New Primary Secondary Restart MRP-Link Source Instance Searcher Source Modul S ÷, P Modules Primary Source Secondary Source Library Searcher 🖃 · 🕅 <del>(</del>--<u>اا</u> Pri. Set Pri. Manage Pri. Import Tree Add/Remove Status Index Primary Source Parts

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Key functions:

- >Assign company workflows into MRP-Link
- Define individual rules based on companies requirements
- Add rules to user actions
- > Easy adapting of rules when workflows have to be altered



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- >Assign company workflows into MRP-Link
- > Define individual rules based on companies requirements
- Update rule based columns with calculated values

Update Constraint Editor	MRP-Link - [Primary Source]			
File	Image:			
Add Column           Text         CASE           Numerical Data         ([PartsStock].[Status])	Import       Tree       Add/Remove       Status       Index       Fri.       Set       Fri.       Reference       Column       Partname       Advanced       Synchronise         Import       Tree       Add/Remove       Status       Index       Mapping / Synchronizing       rs			
COUNT No Status'	PartsStock     Partname Description     Status     Has_Atternatives     IsBomList     IN4728A     Silicon Epitaxial Planar Zener Diodes for Stabilized Power Supply     Approved     Inf-c0805-10%     InF SURFACE MOUNT CAPACITOR     Approved     Inf-colored			
MIN 'Approved'	Image: Construction     Image: Construction     Image: Construction			
MAX     END       SUM	ASI AVX			
•	INI_REC IFIER       IN4001       GENERAL PURPOSE RECTIFIERS       Approved			
•	Image:			
>	Name: 1N4728A Number: 100709 Description: Silicon Epitaxial Planar Zener Swmbol: "1M4728A"			
< > < > > < > > < > >	Component:         D0-41-2           Library Alas:         Express           Library Version:         1			
.:	Ubrary Name:     Parts     Pathame     V     LIKE     V     NN*     AND     V     NO     V       Part Acceptance:     >++       LIKE     V     LIKE     V     NO     V       Part Acceptance:     >++       LIKE     V     NO     V       Part Acceptance:     >++         AND     V     NO     V       Part Acceptance:     >++          NO     V       Part Acceptance:            NO     V       Part Acceptance:            NO     V			

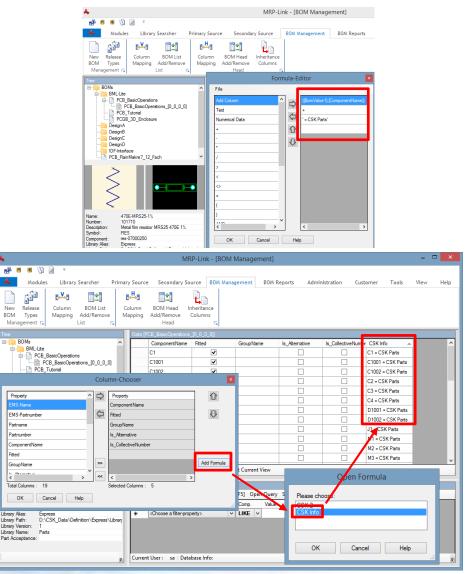
#### Functions in detail: Formular Editor



Work with virtual columns in your spread view to:

- Calculate
- Merge column values
- Create virtual values
- Add to BOMs, Parts Stock and BOM-Heads
- Realized with SQL aggregate function

Add a formula base column like a rea physical column into your personal view.



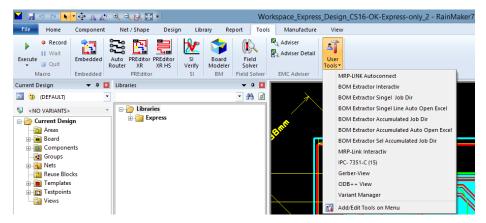
#### **MRP-Link Automation via CMD Line**



Key functions:

- MRP-Link start from CADSTAR
- MRP-Link start from Batch file
- MRP-Link start from other program

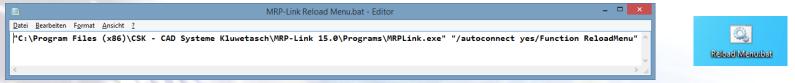
The customized menu bottoms are placed inside the CADSTAR menu.



With a single simple mouse click the user is able to carry out a series of functions with different user defined results.

Like an auto create & open of any BOM direct online from CADSTAR into Excel.

Start text editor and type your MRP-Link path with arguments.



Save this text file as Batch file & start MRP-Link over and over again with this Batch file.

With the MRP-Link we offers you the opportunity to carry out a lot of batch processing:

- Auto start other applications
  - Like CADSTAR, BOM Extractor, Excel
  - And other
- Auto Import via Windows scheduler PLM/ERP Attribute Values in to the CADSTAR Parts Stock Settings - Administration View (Full Rights)
- Auto create new Part numbers ٠
- Reload Menu ٠
- Reset locks ٠
- Auto Run BOM Extractor ٠
- Auto Connect to a database ٠ and a much more functions

#### **MRP-Link Auto Start Info:**

/DatabaseSystem MS SQL Server 2014/ServerInstanz P6500-2\SQLEXPRESS2014/LoginName sa/Passwort Sql2014/DatabaseName CSK MRPLINK 16 CADSTAR Express 16

# MRP-Link

Choose your settings	Automatic Part Number         Partnumber Prefix:         Quite         Partnumber Counting Step:         Partnumber Counting Step:         Automatic Import Options         Source Folder Path:       C:\Users\Public\PartsStockSource         Destination Folder Path:       C:\Users\Public\PartsStockDestination         Choose         Selected Schema Name:       AutomaticalPartsStockImpr
OK Help	

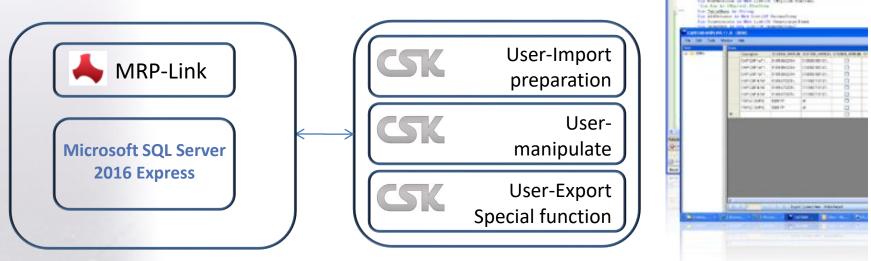




MRP-Link offers you the opportunity to carry out fully automated internal processes.

With a new interface, which is disclosed to you.

You get the option from MRP-Link to integrate your own developed programs and run them as automated processes.



We will program individual routines as service, too. The customer will get the source code of customer Class. Is to be programmed with Visual Studio

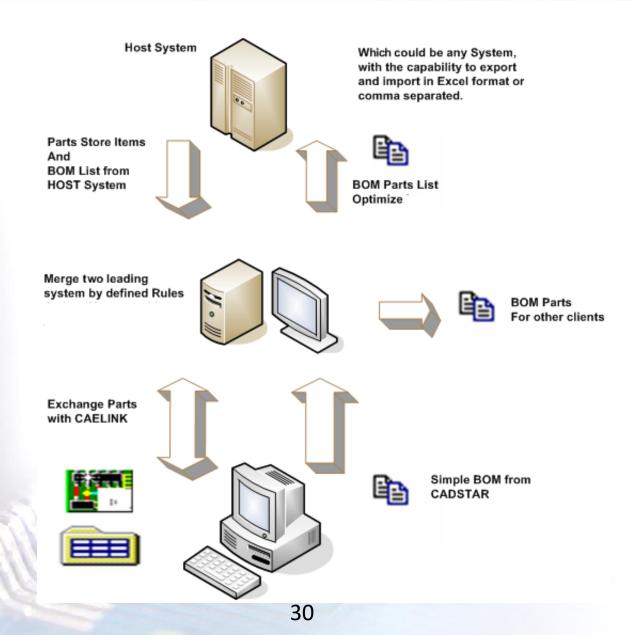
based on



SQL-Server is not part of MRP-Link

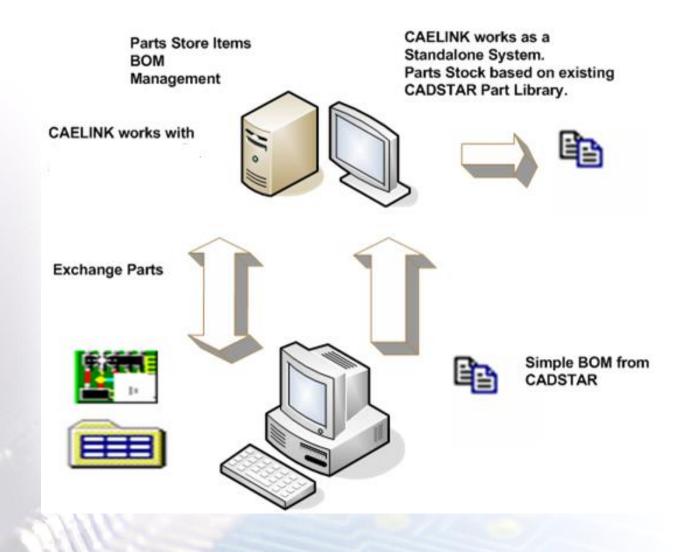
#### **Design Flow Overview with Host**



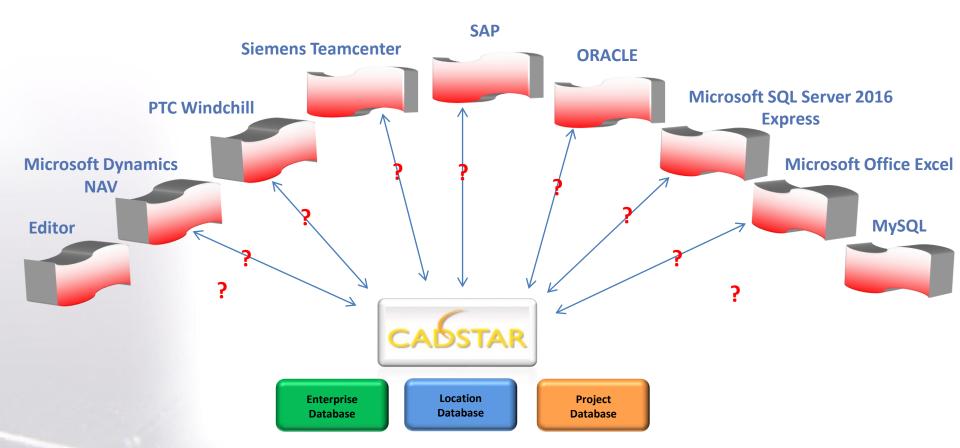


#### **Design Flow Overview without Host**





Each software will need its individual interface to work with CADSTAR

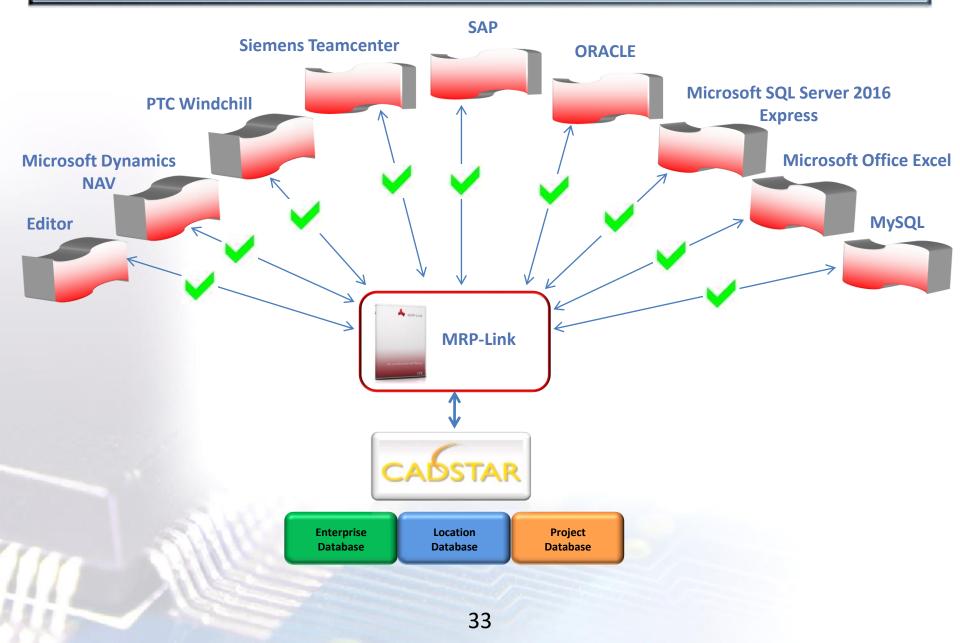


For each external System a complex software interface is necessary which follow the data schema from CADSTAR.

In the real world are the CAD relevant information distributed in different software programs and storages.

#### MRP-Link will ensure this connectivity







- Reduction in preparing BOM data (creating Parts list with correct & complete info)
- Provides a quick & powerful way to search and select components from the parts database that meet the specified criteria
- Component Change Notifications can be checked against a list of obsolete components
- Project managers can find out easily in which projects the obsolete component have been used and what impact (read costs) replacing it by an alternative component are involved
- Correct Library, providing access to all component information without data redundancy, multiple CADSTAR libraries, or time-consuming tool overhead



- Reduced Stock Out, when preferred supplier information is available from the host
- Lower Component Acquisition Cost
- Reduction in the man-day time to check data
- Generate several variations of a Parts list
- Manage and Assess change notes throughout product development
- Easily integrate with corporate component and MRP databases
- Reduces cost and shortens time to market!

### MRP-Link - Overview of Available Module Prices

Module	Module basic costs	Module + 1 License	Module + 5 Licenses	Module + 10 Licenses
Library Replication	5.000	5.700	7.800	9.200
BOM Management	5.000	5.700	7.800	9.200
Alternative Database	2.500	3.200	5.300	6.700
Part Stock / Synchronization	2.500	3.200	5.300	6.700
Library Searcher	0	700	2.800	4.200
MS SQL Server	0	0	0	0
BOM Extractor	0	500	2.000	3.000

The system uses user orientated floating licenses based on the MAC Address.

In addition the BOM Extractor is available as Node lock authorized on the MAC Address.

There are additionally single user licenses available for 700 except for the BOM Extractor, where each costs 500.

All prices in € without taxes.

Annual maintenance cost is 15 % of list price.

CSK MRP-Link Official German Distributor

Für Rückfragen und weitere Informationen steht Ihnen das CSK Team gerne zur Verfügung.

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MRP-Link

