CSK - CAD Systeme Kluwetasch





The MRP-Link use two different types of constraints.



Key functions:

>Assign company workflows into MRP-Link

Define individual rules based on companies requirements

Add rules to user actions

> Easy adapting of rules when workflows have to be altered

Constraint Manager -	BOM Managemen	t - bmh SetRel	easeRank1	- □ ×		
Alternative Database BOM Management bmh Edit	Name	Description Constraint	Adviser_Text Editor	Active		
 bmh EditFomula bmh SetReleaseRank1 bmh SetReleaseRank2 bmh SetReleaseRank3 bmh SetReleaseRank4 mb AddRamatives mb AddPat beletePat mb DublicatePat mb EditeshPreferredValue mb SefreshPreferredValue tv AddPatsToTatstock tv AddPatsToTatstock tv AddPatsToPatstock tv RefreshPreferredValues tv Synchronize by Sarcher Parts Stock 	File Add Column Text COUNT AVG MIN MAX SUM + / > COUNT	Ancel H	(BomHead) [Descr - 'CSK Default Rules	tption)) et'	Status=checked?	Task 2
OK Cancel	Help	Imp	oort Constraints Ex	port Constraints	Result= true or false	2







Key functions:

- ► Assign company workflows into MRP-Link
- > Define individual rules based on company requirements

MRP-Link - [Primary Source]

Update rule based columns with calculated values



		1	
Add Column	^		CASE
Text			([PartsStock].[Status])
Numerical Data		5	WHEN
COUNT		仓	'No Status'
AVG		JUL	THEN
MIN		\sim	'Approved'
MAX			END
SUM			
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A Modules Library Searcher Prin	nary Source Se	econdary Source	BOM Manag	ement	BOM Reports	Adr	ninistrati	on Cust	omer
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ree Data	·								
PartsStock	Partname	Description				Status	Has	Alternatives	IsBomList
	1N4728A	Silicon Epitaxial Plana	Zener Diode	s for Stabilize	ed Power Supply	Approv	ed		
	1nF-c0805-10%	InF SURFACE MOUI	IT CAPACITO	R		Approv	ed		
- AMD	1N6264	GAAS INFRARED EN	ITTING DIO	DE		Approve	ed		
ANALOG DEVICES	1N914	High-speed diode				Approve	ed		
ANALOG_DEVICES	1N4001	GENERAL PURPOSE	RECTIFIER	5		Approv	ed		
ASI	1N4728A	Silicon Epitaxial Plana	Zener Diode	s for Stabilize	ed Power Supply	Approv	ed		
- FAIRCHILD	1N914	High-speed diode				Approv	ed		
INT_RECTIFIER Y	1N4001	GENERAL PURPOSI	RECTIFIER	5		Approv	ed		
	1N3595	SMALL SIGNAL DIO)E			Approv	ed		
	1N6264	GAAS INFRARED EN	ITTING DIO	DE		Approve	ed		
	1N914	High-speed diode				Approve	be		
	1N4728A	Silicon Epitaxial Plana	Zener Diode	s for Stabilize	ed Power Supply	Approve	ed		
	1N4148	High-speed diode				Approv	ed		
	1N914	High-speed diode				Approve	ed		
ame: 1N4728A umber: 100709 secription: Silicon Epitaxial Planar Zener ymbol: "1N4728A" omponent: DO-412 brary Alias: Express 49 (I 4 von 49 ▶ ▶ Export Current View								
brary Path: D:\CSK_Data\Definition\Exp	Property		Comp.	Value		Bool	Orde	r	
brary Name: Parts	Partname			1N*		AND	✓ NO	. 🗸	
art Acceptance:	Change o filter o			<u>1</u>		4110			





Example to show the functionality of the MRP-Link Decision – and Update Constraints in a real environment.

Step on the Update Constraints

📥 MRP-Link -	[Primary Source]								-	- 🗆	\times
🔨 🖷 🛚	- 😰 🕼 💌 -										
Modul	les Library Searcher Primary	Source	Secondary Sou	r BOM Manag	em BOM Rep	orts Adminis _All_Pa _All_Dig	tration rts i-Key	Customer All_Würh Default_\	r Tools It View_ws	View	Help
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Tree		Data									
PartsStock	^		Partnumber	EMS-Name	EMS-Partnumber	Description	Status	_			^
		•	100000			Zuken N-CHAN	Not approv	/ed			
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			100000	Digi-Key	100000	Zuken N-CHAN	Not approv	ved			
ANALO	OG DEVICES		100000	Famell	100000	Zuken N- CHAN	Not approv	ved			
	DG_DEVICES		100000	Flextronics	100000	Zuken N-CHAN	Not approv	ved			
AVX		L	100000	RS Components	100000	Zuken N- CHAN	Not approv	ved			
FAIRC	HILD		100000	Würht	100000	Zuken N-CHAN	Not approv	ved			
	ECTIFIER		100001			16-BIT LATCHES	Not approv	ved			
Legerit	y		100001	Bosch	100001	16-BIT LATCHES	Not approv	ved			
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			100001	RS Components	100001	16-BIT LATCHES	Not approv	ved			
	0		100001	Würht	100001	16-BIT LATCHES	Not approv	ved			
			100002			SILICON VOLTA	Not approv	ved			
			100002	Bosch	100002	SILICON VOLTA	Not approv	ved			
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Library Version:	D. VCSR_Data (Definition (Express (LIDIa	b	Partnumber	~			AND V	ASC ~			
Library Name: Part Accentance:	Zetex-Parts	Ľ.	EMS-Name	~	LIKE V		AND ~	ASC ~			
nun Acceptance.			EMS-Partnumber	~	LIKE V		AND ~	NO ~			
1		Curre	nt User : sa Data	abase Info:		+					Ŧ





To work with a status for any Part or BOM the system needs a setup about all available Status Values in your workflow.

The Part Status is set in the Primary Source.

Approve	ed		Not approve	d	
Code:	Approved		Code:	Not approved	
Descrip	tion: is approve	d	Description:	is not approved	
Color:			Color:		
	Rename	ОК]	Rename	
Prototyp	e		No new prod	luct development	
Code:	Prototype		Code:	No new developments	
Descrip	tion: is Prototyp	e	Description:	only for old products, not for	new
Color:			Color:		
					_
	Rename	OK		Rename OK	
Customi	zed Codes				
Code:	Internal us	e only			
Descrip	tion: Part is to b	e used only Internal]		
Color:]		
		01/	1		
	INEW	UK			
C	ode	Description	Color	*	
Int	emal use only	Part is to be used	-986896		

ок

Cancel

Help

Modules Library Searcher Primary Source Secondary Sour... BOM Managem... E Modules Library Searcher Primary Source Secondary Sour... BOM Managem... E Pri. Manage Pri. Pri. Set Import Tree Add/Remove Status Index Primary Source Parts

In addition to the default common Status Code.

Is it possible to add own codes to represent a special status. Each status could have a own colour.



Different Status Information will be used for Parts, BOM's and Secondary source relations ships.



With the Update Constraint Manager window it will be possible to manage all the different Update Constraints for certain fields in your database.

+ Update Constraint Manager - PartsStock - Status									-	
BOMManagement	Name	Description	Location	Column	AdviserText	Active	Update Orientation	Executable	ExecutableDescription	ExecutableOrder
Heritage And Altern Heritage Antipier	Set Status = Approved		PartsStock	Status	Set all Parts to Status "Approved"	\checkmark	Column			2
del_SYSTEM_MRPLINK_Has_Alternative	Set Status = Not Approved	Set Parts Stock	PartsStock	Status	Set all Parts to Status "Not approved"	\checkmark	Column			1
 del_SYSTEM_MRPLINK_IsBomList del_SYSTEM_MRPLINK_Status Has_Alternatives IsBomList Status PAC 3D_step_model 3D_step_model 3D_step_model 3D_step_model Aternative Part Attomatic insertion Availability Component Att_Description_ATT Component Att_Description Component Description Description 2 Description-2 Description-2 Designed Beigner Else_Type Else_Type 	Update Constraint E re Update Constraint De	Edit Update Constraint	t nt							>
< >										
OK Cancel Help								Import Upd	ate Constraints Expor	t Update Constraints

Update Constraints are available for the BOM Management and for the Primacy source. This changes will be passed via synchronisation to other areas for the database.



A new Update Constraint can be clicked together quickly in the editor.



For syntax reason start with a CASE command. Select at the left side your command, click at the right arrow and transfer the command in your working area.

Jodate Constraint Edito \Diamond NOT $\hat{\mathbf{U}}$ LIKE ISNULL Û WHEN THEN END - None SQL Opperation Add Application Add Euroction OK Cancel Help

To refer to a content of a database field select "Add Column".



In this example we will select from the PartsStock the "Status" field.

arts	Stock ~		Add nev	v column	
	ColumnName			ame	
	SIM_Value				
	Has_Alternatives	12	-		
	IsBomList	1			
	Status	c		Set Write	
	Technology			Jet White	
	thm_power_dis	1	Show Rea		
	thm_power_diss	1	Show Write Columns		
	thm_power_max	17			
	Tolerance		Hide	Unhide	
	URL to manufacturers PDF data sheet	16		- Calumaa	
	Value				
	>	S			

Click at the right arrow and transfer the "Status" field to get access to the content.



8



With the same technic all other elements will be selected to setup the necessary function.



Conditional element "When"

AND CALM		^	-	CASE	
Add Colur	n		\Rightarrow	(Bate Deals) (Detus)	
Text.	ē.,	-	6	([FartsStock].[Status])	
Numerical	Uata	-		WHEN	
COUNT			Û	'Not approved'	
AVG			ITU	THEN	
MIN			$\mathbf{\nabla}$		
MAX	Text			×	
SUM	-				
+	1				
	-				
	-				
,	-				
<i>(</i>	Approved				
>	OK		Cancel	Help	

Text field element with free content complement with "Approved"



Text field element with free content complement with "Not approved"

AND	^	-	CASE
OR	_	5	([PartsStock].[Status])
NOT		\Diamond	WHEN
LIKE		Û	'Not approved'
ISNULL		UTU	THEN
CASE		\sim	'Approved'
WHEN			
THEN			
None SQL Opperation -			
Add Application			
Add Function			
<	, ^v		< >

Conditional element "End" 9



Conditional element "Then"



The new update constraint must get a name before use.



This view shows us two different Update Constraints for the field "Status".





The new added constraint was created for the "Status" field.

MRP-Link	[Primary Snurre]								_		×
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PatsStock	k	^		Patnumber	EMS-Name	EMS-Patnumber	Description	Status			^
- Clacter			•	100000			Zuken N-CHAN	No approved			82
- ALTERA				100000	Beech	100000	Zuken N-CHAN	No approved			
AMD	00.004000			100000	Digi-Key	100000	Zuken N-CHAN	No approved			
ANAL	OG DEVICES			100000	Famel	100000	Zuken N-CHAN	No approved			
- ANAU	OG_DEVICES	11		100000	Redronice	100000	Zuken N-CHAN	No approved			
- ASI				100000	RS Components	100000	Zuken N-CHAN	No approved			
FARC	CHILD			100000	Wühr	100000	Zuken N-CHAN	No approved			
- INT_RECTIFIER				100001			16-BIT LATCHES	No approved			
				100001	Beach	100001	16-BIT LATCHES	No approved			
- MAXI	й			100001	Digi-Key	100001	16-BIT LATCHES	No approved			
- MCR	OCHIP	~		100001	Famel	100001	16-BIT LATCHES	No approved			
	1.1	11 H.		100001	Redronics	100001	16-BIT LATCHES	No approved			
\sim				100001	RS Components	100001	16-BIT LATCHES	No approved			
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\sim				100002	Bosch	100002	SILICON VOLTA	No approved			
		11	_	100002	DesKey	100002	SHIFTON WHITE	No annual			~
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				EMS-Partnumber	~	LIKE -		AND V NO V			
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Results of the first constraint: Set Status to "Not approved"

ata					
	Partnumber	EMS-Name	EMS-Partnumber	Description	Status
•	100000			Zuken N-CHAN	Not approved
	100000	Bosch	100000	Zuken N-CHAN	Not approved
	100000	Digi-Key	100000	Zuken N-CHAN	Not approved
	100000	Famell	100000	Zuken N-CHAN	Not approved
	100000	Flextronics	100000	Zuken N-CHAN	Not approved
	100000	RS Components	100000	Zuken N- CHAN	Not approved
	100000	Würht	100000	Zuken N-CHAN	Not approved
	100001			16-BIT LATCHES	Not approved
	100001	Bosch	100001	16-BIT LATCHES	Not approved
	100001	Digi-Key	100001	16-BIT LATCHES	Not approved
	100001	Famell	100001	16-BIT LATCHES	Not approved
	100001	Flextronics	100001	16-BIT LATCHES	Not approved
	100001	RS Components	100001	16-BIT LATCHES	Not approved
	100001	Würht	100001	16-BIT LATCHES	Not approved
	100002			SILICON VOLTA	Not approved
	100002	Bosch	100002	SILICON VOLTA	Not approved
	100002	Digi-Key	100002	SILICON VOLTA	Not approved

Therefore select the Status column and use the RMB bottom.

Add Herr are	
Alignment Data View by Column Text	
Alignment Data View by Cell Text	
CADSTAR	٠
Duplicate Part	
Edit	
Update Constraints	•
Delete Part	
Send Part to Library Searcher	•
Send Part to BOM	
Create New BOM	•
Show Alternatives	
Used as Alternative	
Links	•

The "Do All" menu point will carryout both status constraints in series.

Otherwise select the constraint you require

Do All
Set Status = Not Approved
Set Status = Approved

Results of the second constraint: Set Status to "Approved"

)ata					
	Partnumber 🔺	EMS-Name	EMS-Partnumber	Description	Status
	100000			Zuken N-CHAN	Approved
	100000	Bosch	100000	Zuken N-CHAN	Approved
	100000	Digi-Key	100000	Zuken N-CHAN	Approved
	100000	Famell	100000	Zuken N-CHAN	Approved
	100000	Flextronics	100000	Zuken N-CHAN	Approved
	100000	RS Components	100000	Zuken N-CHAN	Approved
	100000	Würht	100000	Zuken N-CHAN	Approved
	100001			16-BIT LATCHES	Approved
	100001	Bosch	100001	16-BIT LATCHES	Approved
	100001	Digi-Key	100001	16-BIT LATCHES	Approved
	100001	Famell	100001	16-BIT LATCHES	Approved
	100001	Flextronics	100001	16-BIT LATCHES	Approved
	100001	RS Components	100001	16-BIT LATCHES	Approved
	100001	Würht	100001	16-BIT LATCHES	Approved
	100002			SILICON VOLTA	Approved
	100002	Bosch	100002	SILICON VOLTA	Approved
	100002	Digi-Key	100002	SILICON VOLTA	Approved

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The new status information in the Primary Source can be synchronized into the BOM. The individual Part Status information will be used as basis for the overall status of this BOM Version.

📥 MRP-Link -	[BOM Management]									- 🗆	\times
	8 8 V) 🗵) =										
Modu	iles Library Searcher Prima	ry Source	Secondary Sou	r BOM Manag	em BOM Rej	ports Adminis	stration	Custor	ner Tools	View	Help
New Release BOM Typer Management	Column BOM List Stropping Add/Remove List Column	Column Mapping	BOM Head Add/Remove Head	Inheritance Columns	Digi-Key Bosch Flextronic Recent (BOM Mana	_All_Parts s gement last using o	L query's) 🗔				
Tree		Data [S	iCM_DesignA2_CS_I	D1_[0_0_0_0]							
B- BOMs	d to		Partnumber	EMS-Name	EMS-Partnumber	Patname	Compone	intName	Fitted	Status	^
E Deci	sion-Example	•	100037			47UF-10V-EC	C1			No status	- 11
e-[] s	SCM_DesignA2_CS_D1		100123			2N3053	TR2			No status	- 11
			100123			2N3053	TR1			No status	- 11
- Desi	gn8		100567			1000uF-50V-EC	C2			No status	- 11
- Desi	gnC		100631			1K5-MRS25-1%	R1			No status	- 11
IDF-I	Interface		100690			2N2905A	TR3			No status	- 11
- DF	PCB_Tutorial_2_NEW		101127			3E3-MRS25-1%	R5			No status	- 11
- PCB	_RainMaker7_CS		101127			3E3-MRS25-1%	R6			No status	- 11
PCB	_hanMakae7_12_hach		101342			1N4148	D2			No status	
			101342			1N4148	D1			No status	- 11
			101710			470E-MRS25-1%	R4			No status	
			101985			5K6-MRS25-1%	R2			No status	
			102206			22E-MRS25-1%	R3			No status	
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Number:	100037 43-5 10/ Restautio Consultar		Property		Comp. Value		Bool	Order			-
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	SCM_DesignA2_CS_D1_[0_0_0_0]		100123				2N3053	TR1			Approved
- Desi	onB		100567				1000uF-50V-EC	C2		1	Approved
- Desi	onC		100631				1K5-MRS25-1%	R1			Approved
- Desi	gnD		100690				2N2905A	TR3			Approved
- In IDF	PC8_Tutorial_2_NEW		101127				3E3-MRS25-1%	R5			Approved
- D PCB	RainMaker7_CS		101127				3E3-MRS25-1%	R6			Approved
PCB	_RainMakre7_12_Fach		101342				1N4148	D2			Approved
			101342				1N4148	D1			Approved
			101710				470E-MRS25-1%	R4			Approved
			101985				5K6-MRS25-1%	R2			Approved
— н.			102206				22E-MRS25-1%	R3			Approved
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📥 MRP-Link - [BOM Managemen Library Searcher BOM Rep EMS-Nam Add Part BML-Lte Decision-Example SCM_DesignA2_CS_D1 SCM_DesignA2_CS_D1 SCM_DesignA2_CS_D1_[0_0_0_0] 100037 Add Part Direct 100123 Alignment Data View by Column Text 100123 Alignment Data View by Cell Text DesignA DesignB 100567 Duplicate Par DesignC 100631 DesignC DesignD IDF_htterface PCB_RainMaker7_CS PCB_RainMaker7_12_Fach Edit 100690 Synchronize P 101127 Update Constraints 101127 Replace from Parts Stock 101342 Replace Part Direct 101342 Position Numbe 101710 Delete Part 101985 Delete Collective Nu 102206 Add Alternative ≁⊩ Add Collective N Searching [F5] Find in Parts Stock 0000 1220sec Total rows: 197 Material where-used 100037 47uF 10V Bectrolytic Capacitor CEP Property Number: Description: Symbol: Component: Library Alias: Library Path: Library Vension Library Name: ASC Patnumbe Copy cep-dia055 Express D.\CSK_Data\De EMS-Name ASC Column-Chooser EMS-Partoumbe NO... Part-Detail: (Choose a fitere NO.... Color. Refresh Preferred Part Valu sa Datai

After synchronisation. Only one Part to Prototype



Our task is to create a Decision Constraint to calculate automatic based on the existing date the status of the complete BOM.

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To check out the Decision Constraints we will first setup the status of one component in our BOM to "Not approved".

So we have the situation that the result "Not approved" should appear at least once.

After synchronizing the BOM with the Primary PartsStock we have the result of two "Not approved" components in our BOM.



In the Decision Constraints control panel there are a lot of internal functions to control the work flow concerning the generation of BOM (based on one or more Decision Constraints).

Alternative Database	e	Name	Description	Adviser_Text	Active	Horizonta
BOM Management	•	Check Parts Approved	Description Approved	Adviser Text App		
bmh EditFormula		Check Parts No new developme	. Decription No new develo	Adviser Text No		
-bmh SetRelease	eRank1 eRank2	Check Parts Not approved	Decription Not approved	Adviser Text Not		
-bmh SetRelease	Rank3	Check Parts Protoype	Decription Protoype	Adviser Text Prot		
- mb AddAtent - mb AddAtent - mb DeletePat - mb DeletePat - mb Edit - mb Refershfref - mb Synchronize - thr AddAtenstif - thr Delete - thr DeleteWhole - thr Refershfref - thr Gename - thr Synchronize - thr Synchronize - Library Searcher - Parts Stock	st ierredValue Part ierredValue Part strock BOM ⊻ T rredValues S Stock A Al A (0 (2 w	Management oggle fitted part iend new parts to Parts Stock (auton law Delete Extern Part ill Empty "PartParentBomRef" Colum law Add Replace with not existing law Parts Stock None-Strict Lende letel duplicate collective-number (law to use Strict or None-Strict Inde letel duplicate collective-number (law to delete duplicate collective-number (law to delete duplicate collective-number (natically during import) ns Parts ing for Parts Stock Searching) for Parts Stock Searching) mibers mip (a)			
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For this example we will just have a look to "Set Release Rank1, 2, 3 and 4". The meaning of the rank or status depends on the user and the Decision Constraints he generates.

This is the list of the rank.

We will start at rank 1 as indication "Development" with the status "Not approved" and end the "FinalRelease" with the status "Approved"



With the usually Formula Editor the Decision Constraints could be simple clicked together. For example the "Set Release Rank" function for a complete BOM.

Alternative Database	Name	Description	on	Adviser_Text	Active	Horizontal
BOM Management 	New Edit Rem	Constraint Constraint ove Constraint	Constraint Ed Add Column Text Numerical Da COUNT AVG MIN MAX SUM + - - - / > -	itor	<pre>([BomValue 1] (Status) </pre>	

In this case the function should check the column "Status" in the BOM.

If the function find only one Part with the status "Not approved" the whole BOM could no have the Status "Approved".

If this rule or Decision Constraints is not active, it is possible to set the Status to any Value you want.



Constraint Manager - BOM Management - bmh SetReleaseRank1

Alternative Database		Name	Description	Adviser_Text	Active	Horizontal
BOM Management		Check Parts Approved	Description Approved	Adviser Text App		
bmh EditFormula		Check Parts No new developme	Decription No new develo	Adviser Text No		
bmh SetReleaseRank1	•	Check Parts Not approved	Decription Not approved	Adviser Text Not	\checkmark	
		Check Parts Protoype	Decription Protoype	Adviser Text Prot		
bmh SetReleaseRank4		Set Default Ruleset	Description	Adviser Text		

Ranking of BOM Status

1 = Not approved

📥 Constraint Manager - BOM Management - bmh SetReleaseRank2

Alternative Datab	ase		Name	Description	Adviser_Text	Active	Horizontal
BOM Manageme	nt		Check Parts Approved	Description Approved	Adviser Text App		
bmh EditForm	nula	•	Check Parts No new developme	Decription No new develo	Adviser Text No	\checkmark	
bmh SetRele	aseRank1		Check Parts Not approved	Decription Not approved	Adviser Text Not		
bmh SetRele	aseRank2 aseRank3		Check Parts Protoype	Decription Protoype	Adviser Text Prot		
bmh SetRele	aseRank4		Set Default Ruleset	Description	Adviser Text		

2 = No new developments

📥 Constraint Manager - BOM Management - bmh SetReleaseRank3

Alternative Database		Name	Description	Adviser_Text	Active	Horizontal
BOM Management both Edit		Check Parts Approved	Description Approved	Adviser Text App		
bmh EditFormula		Check Parts No new developme	Decription No new develo	Adviser Text No		
bmh SetReleaseRank1		Check Parts Not approved	Decription Not approved	Adviser Text Not		
bmh SetReleaseRank2	•	Check Parts Protoype	Decription Protoype	Adviser Text Prot	\checkmark	
bmh SetReleaseRank4		Set Default Ruleset	Description	Adviser Text		

3 = Prototype

📥 Constraint Manager - BOM Management - bmh SetReleaseRank4

Alternative Database		Name	Description	Adviser_Text	Active	Horizontal
BOM Management bob Edit	•	Check Parts Approved	Description Approved	Adviser Text App	\checkmark	
bmh EditFormula		Check Parts No new developme	Decription No new develo	Adviser Text No		
bmh SetReleaseRank1		Check Parts Not approved	Decription Not approved	Adviser Text Not		
		Check Parts Protoype	Decription Protoype	Adviser Text Prot		
bmh SetReleaseRank4		Set Default Ruleset	Description	Adviser Text		

4 = Approved



With this Decision Setup it's not possible to increase the status of the complete BOM higher than Prototype. Because this is the lowest status currently.

Data [SCM_DesignA2	_CS_D1_[0_0_0_0]]			
	-Partnumber	Partname	ComponentName	Fitted	Status
		2N3053	TR2	\checkmark	Prototype
•		2N3053	TR1	\checkmark	Prototype
		1000uF-50V-EC	C2	\checkmark	Approved
		1K5-MRS25-1%	R1		Approved
		2N2905A	TR3		Approved
		3E3-MRS25-1%	R5		Approved
		3E3-MRS25-1%	R6		Approved
		1N4148	D2		Approved
		1N4148	D1		Approved
		470E-MRS25-1%	R4		Approved
		5K6-MRS25-1%	R2		Approved
		22E-MRS25-1%	R3		Approved
*					

Following status would be possible for the current BOM.

General infos Status:	
Not approved	
Release Type:	
Please select a new value:	
Prototype No new developments	Î
Not approved	*
OK Cancel Help	

-General info	S							
Status:								
No new dev	No new developments							
Release Type:								
Please select a	new value:							
Approved Prototype		^						
No new develo Not approved	oments	~						
OK	Cancel	Help						

Edit			
Please select a r	ew value:		
Approved Prototype			^
No new develop Not approved	ments		~
ОК	Cancel	Help	
MRP-Link			
Updating status failed	. 🕂		
Please control all stat	from B.O.M. parts.		
Note: B.O.M status ca	n't be higher than tl	ne lowest part st	atus.



General infos Status:			
Prototype			
Release Type:			
Please select a new	w value:		
Approved	valae.		•
Prototype No new developme	ente		
Not approved	5111.5		¥
ОК	Cancel	Help	

BOM-Head Changes



Iree	Data [SCM_	DesignA2_CS_D1	_[0_0_0_0]]								
BUMs	E	IS-Name	EMS-Partnumber	Partname		ComponentName	Fitted		Status	Quantity	
- Decision-Example				47UF-10V	EC	C1			Approved	1	
B SCM_Design	A2_CS_D1			2N3053		TR2			Prototype	1	
€- CesignA				2N3053		TR1			Prototype	1	
- DesignB	Open Head			1000uF-50	N-EC	C2			Approved	1	
DesignC	opennessan			1K5-MRS2	5-1%	R1			Approved	1	
	New Version			2N2905A		TR3		\checkmark	Approved	1	
DF_PCB_Tu	Clone			3E3-MRS2	5-1%	R5			Approved	1	
PCB_RainMa	Rename			3E3-MRS2	5-1%	R6			Approved	1	
	Synchronize			1N4148		D2			Approved	1	
	Refresh Preferred Values			1N4148		D1		\square	Approved	1	
	Refresh BOM Values			470E-MRS	25-1%	R4		\square	Approved	1	
	Add All Alternatives			5K6-MRS2	5-1%	R2		\checkmark	Approved	1	
	Add All Collective Numbers			22E-MRS2	5-1%	R3		\checkmark	Approved	1	_
	Renumber Position										
	Synchronize all Delete Delete All Alternative Numbers	von 1 ctiv Query = _A	E Farts_	ort Current	View	Save Query Alle	Dalat	e Collectio	é Number		
lame: 4/ur-1	Delete All Collective Numbers	- tu	s. 157 Scarening	Comp	Value	Save Query	Real	Order		_	-
Description: 47uF 1	New	mber	~	LIKE	•		AND	ASC	×		
Component: cep-dia	Send BOM to Parts Stock	Name	v	LIKE				ASC	~		
Jbrary Alias: Expres	Find in Parts Stock	Partnumber		LIKE			AND	NO	×		
Jbrary Version: 1	Material where-used	an a fiter erene	- 400	LIKE				NO.	•		
		a merprope		LINL				· INO			

BOM-Head [SCM_DesignA2_CS_D1_[0_0_0_0]]

BOM Name: SCM_DesignA2_CS_D1	General infos Status: Prototype
Major: Minor: Build: Revision: O O O O	Release Type:
	Date of Release:
Created	01.01.1900 12:00:00
Date: 02.09.2015.06-17-15	Description:
User: sa	
Validate	Confirmed
Start time:	Date:
01.01.1900 12:00:00	01.01.1900 12:00:00
End time:	Type:
01.01.1900 12:00:00	

Attributes	
Properties	Values
EMS-Name	
EMS-Partnumber	
Partname	
Part-Number	
<	

After selecting the BOM-Head, select the Release Type field and use with the RMB Bottom the Edit function for this field.

The content of the Status field is based to all Parts controlled by the Decision Constraints.

Release Type field represent the final information to the following processes which is normally not the lowest Parts Status even when a similar word meets the same.

Please select a new value:	
FinalRelease DeveloperRelease	^
FinalCandidate Development	~
OK Cancel Help)

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Für Rückfragen und weitere Informationen steht Ihnen das CSK Team gerne zur Verfügung.

CSK - CAD Systeme Kluwetasch e.K. Struckbrook 49 D – 24161 Altenholz

Tel.: +49 431 32917-0 Fax.: +49 431 32917-26 E-Mail-Adresse: Kluwetasch@cskl.de

Internet: https://www.cskl.de

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